

Singleton Engineering (UK) Limited

Plant list



Laser

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| Amada | LC.3015.X1 c/w 9 tonne Auto Loading Tower |
| Capacity | 3000 x 1500 x 20mm mild steel 3000 x 1500 x 12mm stainless steel 3000 x 1500 x 5mm aluminium |

Punches

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| Amada | 358 Vipros King 30 tonne |
| Capacity | 4000 x 1270 x 3mm mild steel |
| Max | 1200 hits per minute |

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| Raskin | RT200 |
| Capacity | 4000 x 1500 x 6mm |
| Max | 600 hits per minute |

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| Amada | Octo 344 |
| Capacity | 3000 x 750 x 6mm |

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| Togu | Precision Tool Grinder |
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Pressbrakes

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| Amada | HFE 170-4, 7 Axis |
| Capacity | 170 tonnes x 4.0 metres |

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| Amada | HFE 80-25, 7 Axis |
| Capacity | 80 tonnes x 2.5 metres |

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| Pullmax | EKP CNC 250, 6 Axis |
| Capacity | 250 tonnes x 3.7 metres |

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| Edwards Pearson | PR6, 6 Axis |
| Capacity | 60 tonnes x 2.5 metres |

Shearing

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| Edwards Pearson | Hydraulic Guillotine |
| Capacity | 4 metres x 10mm |

Welding

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| 15 no | Various MIG plants from 250-350 amp |
| 7 no | TIG plants AC & DC 180-250 amp |
| 2 no | Sciaky Spot Welding Machines |

Finishing

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| Ercon | On line powdercoating plant max unit capacity 3000 x 1500 x 750 |
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| Ercon | 3 Stage degrease and Iron Phosphate Pre-Treatment Plant |
| Ercon | Box oven c/w shuttle tables and booth max unit size 4000 x 2000 x 2000 |
| Gema | Fully automated, reciprocating powder guns |
| Gema | Manual powder guns |

Various machinery

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| Overhead gantry Capacity | 3 tonnes |
| Kaltenback | Semi automatic cold saw |
| Kaltenback | Automatic cold saw |
| Finger Rolls | 6' Pyramid rolls 4' Pyramid rolls |

Drilling, Sawing, Notching, Cropping, Pressing and Fettleing Machinery
Extensive range of hand tools

Forklifts various lifting and handling equipment

Quality extensive range of inspection and finishing tools
and machinery

Warehousing

Approx 32,000 sq ft of secure warehouse space

Technical

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| Autocad Inventor | 3D drawing package |
| Autocad Mechanical | 2D drawing package |
| PEPS-FAB | Programming |
| Amada-Linea 5 | Programming |

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